

# TRACKS RANGE FOR TRACK LOADER

June 2023

 **MANITOU**  
GROUP | **PARTS**

*Insist on genuine parts for safety and durability of your machine*



## TRACKS

### Introduction

The reliability of your rough-terrain handling equipment depends first and foremost on the condition of the tracks.

As the only contact between the ground and the machine, the track requires a level of quality and a selection approved by Manitou Group Parts to ensure the safety of the user, the performance of the machine and the longevity of the track.

The track is tested and approved by our research department in accordance with specific specifications:

- choice of designs for maximum traction
- safety, and stability of your machine

MANITOU meets all needs, make the right choice for your machine!

*Respect Manitou Group Parts recommendations by selecting only approved tracks for your machine.*

### Manitou Group Parts Tread Styles



**4 season tread**

- Most popular track
- Performs well in winter
- Easy to clean
- Versatility to use year round and allows operators the ability to go from hard to soft surfaces



**Block tread**

- Multi purpose tread that can perform well on many surfaces
- Perfect solution for hot paved roads and gravel.
- Reduces vibration



**Straight bar tread**

- Superior traction for wet and muddy conditions

## OUR ADVICE ON TRACK

### When to replace your tracks?



The life of a track for machinery can vary depending on the conditions of use and storage of the track: the rubber can harden, dry out and develop cracks. These cracks can cause a great danger when using the machine. Tracks should be replaced after 1,200-2,000 hours. Watch out for the following signs of damage to the track.

**1 - Cracks on the tracks:** Cracks can occur if you regularly work on rough, rocky terrains or if the machine is operated aggressively. If you find cracks, the tracks need to be replaced.

**2 - Tracks keep losing tension:** Tracks tend to stretch over time. Check the tension once a week if you use the machine regularly. Do not tighten the track beyond the tightening instructions. Instead try to replace the track with a track from Manitou Group Parts.

**3 - Worn sprocket(s):** Similar to gears, the sprockets mesh with the track when you drive the equipment. If the sprocket is worn or the track is loose, it will cause them to interlock poorly. It can also cause the sprocket to skip over the lug. This can lead to the track derailing from the sprocket which can be very dangerous.

**4 - Lugs are missing:** Lugs can come out if the sprockets continuously slip against them or if they get damaged from debris.

**5 - Worn tread:** Your tracks have little to no traction when the track is almost flat and the tread depth is worn. This could affect the equipment's safety and increase the chances of malfunction or damage the undercarriage because of slippage.

**6 - Steel cord is visible:** Your track(s) are close to snapping if you can see their steel cords. Exposing the cord means that the steel is susceptible to moisture, which could lead to rust and increase the chance of track failure.

**7 - Dry rotted tracks:** Exposure to heat, light and various factors on a job site can lead to stress marks and rotting rubber.



## TRACKS

Find the reference compatible with your machine



Part number	Description	Manitou	Gehl
50308506	(T) Track/450x86x58 BBE <b>4 Season tread</b>	2500RT 2550RT 3200VT	RT250 RT255 VT320
50308507	(T) Track/400x86x54 BBE <b>4 Season tread</b>	1750RT 1850RT	RT175 RT185
50308504	(T) Track/450x86x56 BBE <b>4 Season tread</b>	2100RT 2150RT	RT210 RT215
50314193	(T) Track/400x86x49 BBE <b>4 Season tread</b>	1650RT	RT165
50308366	(T) Track 320x86x54 HHBE <b>Block tread</b>	1750RT 1850RT	RT175 RT185
50308412	(T) Track/450x86x56 HHBE <b>Block tread</b>	2100RT 2150RT	RT210 RT215
50308505	(T) Track/450x86x58 HABA <b>Block Tread</b>	2500RT 2550RT 3200VT	RT250 RT255 VT320
50312974	(T) Track/320x86x49 HHBE <b>Block tread</b>	1650RT	RT165
50320664	Track/250x72x52 <b>Block tread</b>	1050RT	RT105

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Part number	Description	Manitou	Gehl
50302533	(T) Track/Rubber 450x58x 86 Block tread	2500RT 2550RT 3200VT	RT250 RT255 VT320
50315199	(T) Track/320x86x49 KF Block tread	1650RT	RT165

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